

Work Order ID 75822

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75822

Page 1

Item ID: D206-642-149

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Run-on Landing Wearplate

Start Date: 31/10/2011 Start Qty: 4.00

4

Cust Item ID:

Required Date: 09/11/2011 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D206-642	O
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100

0.00

100

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D206-642-149
CHG001

W 11-11-03 (4)
4/11/11 MLJ 11-11-01

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

Sp 11-11-11

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

W 11-11-03 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D206-642-149

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Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-149								
	Location:								
	PPP rev: DRAFT								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

11/11/3 **[Signature]**
mf -
11-11-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 75822

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Parent Item: D206-642-149

D206-642-149

Parent Item Name: Run-on Landing Wearplate

Start Date: 31/10/2011

Required Date: 09/11/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP revB 10.02.23 per DSI 9497 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3805-041 *D3805-041* Wearplate Assembly Fwd, Low Gear		Manufactured	No			110	Each	0.0000					
D3805-045 *D3805-045* Wearplate Assembly Aft, Low Gear		Manufactured	No			110	Each	1.0000					
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
<div> <div>FP</div> <div>1</div> <div></div> </div>													
<div> <div>73817</div> <div>1</div> <div></div> </div>													
AN3-37A *AN3-37A* Bolt		Purchased	No			110	Each	2,247.000	7	28			
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
<div> <div>ST353</div> <div>197</div> <div></div> </div>													
<div> <div>111668</div> <div>97</div> <div></div> </div>													
<div> <div>118628</div> <div>100</div> <div></div> </div>													
<div> <div>ST354</div> <div>50</div> <div></div> </div>													
<div> <div>117619</div> <div>50</div> <div></div> </div>													
<div> <div>ST518</div> <div>2000</div> <div></div> </div>													
<div> <div>119086</div> <div>2000</div> <div></div> </div>													
AN960JD10 *AN960.ID10* Washer	NAS1149D0363J	Purchased	No			110	Each	0.0000					

** [] B74 941 SP.

** [] 4 B74896 SP 11-11-02


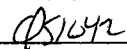
** SP

26X

2X

** [7] 28 m 11860 SP 11-11-11

★ SEE OVER

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
11.11.03		USE AN3-37A BOLTS (11N CALLS FOR -36A) BASED ON TEST FIT				 11.11.03 		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 75822

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Parent Item: D206-642-149

D206-642-149

Parent Item Name: Run-on Landing Wearplate

Start Date: 31/10/2011

Required Date: 09/11/2011

Start Qty: 4.00

Required Qty: 4.00

MS21042L3

Purchased

No

110

Each

9,816.000

7

28

MS21042L3

Nut

**

Sp

Location

Loc Qty

Loc Code

ST300

816

117441

16

117885

42

118451

90

118927

668

28x

ST516

6000

119017

6000

ST518

3000

119075

3000

D3873-1

Manufactured

No

110

Each

595.0000

14

56

D3873-1

Bushing

**

Sp 11-11-1

Location

Loc Qty

Loc Code

ST088

595

64760

1

68247

4

73829

19

73830

400

73831

171

56x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

4.2 206A/B LOW GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

ITEM	QTY -113	QTY -114	QTY -151	QTY -149	PART NUMBER	DESCRIPTION
	X				D206-642-113	SKIDTUBE INSTALLATION, LH
		X			D206-642-114	SKIDTUBE INSTALLATION, RH
	1	1	X		D206-642-151	SKIDTUBE
				X	D206-642-149	RUN-ON LANDING WEARPLATE KIT
	1	1			D206-651-041	* 206 GHW ADAPTER ⁽²⁾
1			1		D3804-041	SKIDTUBE ASSEMBLY
2A			6		D2651-1	* PLUG ⁽¹⁾
2B			6		D2651-3	* O-RING ⁽¹⁾
3			1		D2646	* AFT CAP ⁽¹⁾
4			2		MS27039-1-08	* SCREW ⁽¹⁾
5			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1				D2661-1	SADDLE, FWD OUT, LH
6		1			D2661-2	SADDLE, FWD OUT, RH
7	1				D2662-1	SADDLE, FWD IN, LH
7		1			D2662-2	SADDLE, FWD IN, RH
8	1				D2661-1	SADDLE, AFT OUT, LH
8		1			D2661-2	SADDLE, AFT OUT, RH
9	1				D2662-1	SADDLE, AFT IN, LH
9		1			D2662-2	SADDLE, AFT IN, RH
10	8	8			AN3-41A	BOLT
11	16	16			D2652	BUSHING
12A	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4			AN5-7A	BOLT
14	4	4			AN5-7A	BOLT
15	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12			AN4-6A	BOLT
17	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12			MS21042-4	NUT (OR MS21042L4)
20A			1	1	D3805-041	FWD WEARPLATE ASSY
21A			1	1	D3807-1	* GASKET ⁽³⁾
22A			1	1	D3805-045	AFT WEARPLATE ASSY
23A			1	1	D3807-5	* GASKET ⁽⁴⁾
26A			7	7	AN3-36A	BOLT
26B			7	7	NAS1149D0363J	WASHER (OR AN960JD10)
26C			7	7	MS21042-3	NUT (OR MS21042L3)
26D			14	14	D3873-1	BUSHING
27				2	D2649	SPACER
28	2	2			AN6-44A	BOLT
29A	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1			AN4C5A	BOLT
35	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1			D3413-1	RING
37	10	10			D2712	SET SCREW
38	2	2			D2884	SPACER
39	2	2			D2885	SPACER

- NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D3804-041 ASSEMBLY ABOVE
⁽²⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS
⁽³⁾ DENOTES THAT PART IS INCLUDED WITH D3805-041 ASSEMBLY ABOVE
⁽⁴⁾ DENOTES THAT PART IS INCLUDED WITH D3805-045 ASSEMBLY ABOVE